




Gesswein Abrasive Stones are designed to be used directly after machining, or spark eroding, in the preparation of surfaces for final polishing. All stones are manufactured to high standards from a liquid mix of the abrasive and the bonding agent, which is then fired in a thermostatically controlled kiln to ensure uniform distribution of the abrasive

particles in each stone. The stones are cut after firing and ground to size when cold, this process yields consistent quality and performance. Care should be taken in use and storage to prevent contamination from one grit, or type, to another. It is recommended that **Kemet Stoning Oil** is used as a lubricant with the stones.

DF DIEMAKER (Beige/light brown)





This range of stone has established itself as one of the most popular in use today. Fast cutting with moderate breakdown, the DF can be used on both hard and soft steels, and is also suitable for some non-ferrous materials. May be used by hand or in profiling machines.

GESSWEIN ABRASIVE STONES		TYPE DF					
Size	Grit	150	220	320	400	600	900
	6 x 1.5 x 100 mm	-	DF2210	DF2310	DF2410	DF2610	DF2910
	6 x 3 x 150 mm	DF2101	DF2201	DF2301	DF2401	DF2601	-
	6 x 6 x 150 mm	DF2102	DF2202	DF2302	DF2402	DF2602	-
	19 x 6 x 150 mm	DF2109	DF2209	DF2309	DF2409	DF2609	-
	25 x 25 x 150 mm	DF2106	DF2206	DF2306	DF2406	DF2606	-
	9.5 x 9.5 x 150 mm	DF2108	DF2208	DF2308	DF2408	DF2608	-
	13 x 1.5 x 150 mm	DF2108	DF2208	DF2308	DF2408	DF2608	-
	13 x 3 x 150 mm	DF2103	DF2203	DF2303	DF2403	DF2603	-
	13 x 6 x 150 mm	DF2104	DF2204	DF2304	DF2404	DF2604	-
	13 x 13 x 150 mm	DF2105	DF2205	DF2305	DF2405	DF2605	-
	25 x 3 x 150 mm	-	-	DF2311	DF2411	DF2611	-
	25 x 6 x 150 mm	-	-	DF2312	DF2412	DF2612	-
	25 x 13 x 150 mm	DF2107	DF2207	DF2307	DF2407	DF2607	-

GESSWEIN ABRASIVE STONES		TYPE DF (Continued)						
	Size	Grit	150	220	320	400	600	900
	6 x 6 x 6 x 150 mm		DF2192	DF2292	DF2392	DF2492	-	-
	9.5 x 9.5 x 9.5 x 150 mm		DF2198	DF2298	DF2398	DF2498	-	-
	6 Dia x 150 mm		DF3102	DF3202	DF3302	DF3402	DF3602	DF3902
	25 x 13 x 150 mm		DF3102	DF3202	DF3302	DF3402	DF3602	DF3902
	13 Dia x 150 mm		DF3105	DF3205	DF3305	DF3405	DF3605	-
DF Pencil Stones								
	4 x 4 x 100 mm		1DF	2DF	3DF	4DF	6DF	9DF




EDM (Orange)

Stones are designed to remove the tough hard scale left by Electro-Discharge Machining. These stones contain extra sharp particles of Aluminium Oxide, together with a small amount of Chromium Oxide, within a special bond, which enables them to follow contours. May be used by hand, or in profiling machines.

GESSWEIN ABRASIVE STONES		TYPE EDM						
	Size	Grit	120	180	220	320	400	600
	6 x 1.5 x 100 mm		-	EDM6110	EDM6210	EDM6310	EDM6410	EDM6610
	13 x 3 x 150 mm		EDM6123	EDM6183	EDM6203	EDM6303	EDM6403	EDM6603
	6 x 3 x 150 mm		EDM6121	EDM6181	EDM6201	EDM6301	EDM6401	EDM6601
	6 x 6 x 150 mm		EDM6122	EDM6182	EDM6202	EDM6302	EDM6402	EDM6602
	9.5 x 9.5 x 150 mm		EDM6128	EDM6188	EDM6208	EDM6308	-	-
	13 x 1.5 x 150 mm		EDM6120	EDM6180	EDM6200	EDM6300	EDM6400	EDM6600
	13 x 6 x 150 mm		EDM6124	EDM6184	EDM6204	EDM6304	EDM6404	EDM6604
	25 x 25 x 150 mm		EDM6126	EDM6186	EDM6206	EDM6306	-	-
	6 x 6 x 6 x 150 mm		EDM6192	EDM6292	-	EDM6392	-	-
	9.5 x 9.5 x 9.5 x 150 mm		EDM6198	EDM6298	-	EDM6398	-	-
	6 Dia x 150 mm		EDM6198	EDM6298	-	EDM6398	-	-
EDM Pencil Stones								
	4 x 4 x 100 mm		EDM61	EDM62	EDM622	EDM63	EDM64	EDM66


EDM BLUE (Blue)


Stones are a natural development from the extremely popular EDM (Orange) stones. Due to the inclusion of a small amount of cobalt, they are harder than EDM (Orange), maintaining their strength even in small section sizes, with good resistance to loading. Excellent for use in profiling or ultrasonic machines. EDM Blue stones break down slowly, cut fast and are very good for detailed work.

GESSWEIN ABRASIVE STONES		TYPE EDM BLUE						
	Size	Grit	120	180	220	320	400	600
	6 x 3 x 100 mm		EDM6121B	EDM6181B	EDM6201B	EDM6301B	EDM6401B	EDM6601B
	13 x 3 x 150 mm		EDM6123B	EDM6183B	EDM6203B	EDM6303B	EDM6403B	EDM6603B
	13 x 6 x 150 mm		EDM6124B	EDM6184B	EDM6204B	EDM6304B	EDM6404B	EDM6604B
	6 x 6 x 150 mm		EDM6122B	EDM6182B	EDM6202B	EDM6302B	EDM6402B	EDM6602B
	13 x 1.5 x 150 mm		EDM6120B	EDM6180B	EDM6200B	EDM6300B	EDM6400B	EDM6600B
	6 Dia x 150 mm		EDM0122B	EDM0182B	-	EDM0302B	-	-
EDMB Pencil Stones								
	4 x 4 x 100 mm		EDM61B	EDM62B	EDM622B	EDM63B	EDM64B	EDM66B

RA (Brown)

Stones are manufactured from very hard Aluminium Oxide within a resin bond to give flexibility and resilience. Excellent for corners, deep ribs and areas of fine detail, these stones produce a finer finish than other stones of the same grit. RA stones are extremely versatile and may be used by hand, or in profiling machines and ultrasonic polishers.

GESSWEIN ABRASIVE STONES			TYPE RA						
	Size	Grit	90	120	180	220	320	400	600
	6 x 3 x 150 mm		RA4091	RA4121	RA4181	RA4201	RA4301	RA4401	RA4601
	13 x 1.5 x 150 mm		-	RA4120	RA4180	RA4200	RA4300	RA4400	RA4600
	6 x 6 x 150 mm		RA4092	RA4122	RA4182	RA4202	RA4302	RA4402	RA4602
	13 x 6 x 150 mm		RA4094	RA4124	RA4184	RA4204	RA4304	RA4404	RA4604
	13 x 3 x 150 mm		RA4093	RA4123	RA4183	RA4203	RA4303	RA4403	RA4603

RA Pencil Stones									
	Size	Grit	90	120	180	220	320	400	600
	4 x 4 x 100 mm		-	-	41RA	42RA	43RA	-	46RA
	4 Dia x 100 mm		-	-	-	-	33RA	-	-


MF MOULDMAKER (Grey/Blue)


Soft-bonded Silicon Carbide, which constantly presents fresh sharp edged particles to the work material. These stones produce fast stock removal and are widely used on hardened steel surfaces, as well as to rough finish non-ferrous materials. Excellent for contours. Generally used by hand.

GESSWEIN ABRASIVE STONES			TYPE MF			
	Size	Grit	220	320	400	600
	6 x 1.5 x 100 mm		MF200	MF300	MF400	MF600
	13 x 6 x 150 mm		MF1204	MF1304	MF1404	MF1604
	6 x 3 x 150 mm		MF1201	MF1301	MF1401	MF1601
	6 x 6 x 150 mm		MF1202	MF1302	MF1402	MF1602
	13 x 3 x 150 mm		MF1203	MF1303	MF1403	MF1603
	13 x 13 x 150 mm		MF1205	MF1305	MF1405	MF1605
	25 x 25 x 150 mm		MF1206	MF1306	MF1406	MF1606

MFP MOULDMAKER PLUS (Grey/Blue)



Slightly harder than MF, the MFP cuts well with slower breakdown. It is a good choice for contours and radii, and generates a silky matt surface on hardened steels. Can be used on non-ferrous materials. May be used by hand or in profiling machines.

GESSWEIN ABRASIVE STONES			TYPE MFP			
	Size	Grit	220	320	400	600
	6 x 3 x 150 mm		MFP1201P	MFP1301P	MFP1401P	MFP1601P
	6 x 6 x 150 mm		MFP1202P	MFP1302P	MFP1402P	MFP1602P
	13 x 6 x 150 mm		MFP1204P	MFP1304P	MFP1404P	MFP1604P
	13 x 13 x 150 mm		MFP1205P	MFP1305P	MFP1405P	MFP1605P
	13 x 3 x 150 mm		MFP1203P	MFP1303P	MFP1403P	MFP1603P
	25 x 25 x 150 mm		MFP1206P	MFP1306P	-	-

MFP Pencil Stone	Size	Grit	150	220	320	400	600	800	1200
	4 x 4 x 100 mm		MFP15P	MFP20P	MFP30P	MFP40P	MFP60P	MFP80P	MFP200P


OT OIL TREATED (white)

These stones have been increasing in popularity over recent years. Able to be used on hard or soft mould and die steels, OT stones are made from white premium grade Aluminium Oxide, in a medium/hard bond, which is soaked in oil during the manufacturing process. This enables the stones to be used, if required, without lubrication. OT stones maintain good shape during use, and are excellent for processing either machined or fine EDM surfaces. Good for use in profiling machines.

GESSWEIN ABRASIVE STONES		TYPE OT					
	Size	Grit	120	220	320	400	600
	6 x 3 x 150 mm		OT5101	OT5201	OT5301	OT5401	OT5601
	6 x 6 x 150 mm		OT5102	OT5202	OT5302	OT5402	OT5602
	13 x 3 x 150 mm		OT5103	OT5203	OT5303	OT5403	OT5603
	13 x 6 x 150 mm		OT5104	OT5204	OT5304	OT5404	OT5604
OT Pencil Stones							
	4 x 4 x 100 mm		OT51	OT52	OT53	OT54	OT56


PW PREMIUM (white)

Pure white premium white grade Aluminum Oxide stones specially formulated to be load resistant. These semi-hard stones can be used on all steels, they retain their shape well, making them a good choice for finishing details. Can be used in profiling machines or ultrasonic polishers.

GESSWEIN ABRASIVE STONES		TYPE PW						
	Size	Grit	100	150	220	320	400	600
	4 x 4 x 100 mm		-	-	PW5002	PW5003	PW5004	PW5006
	6 x 3 x 150 mm		PW5101	PW5151	PW5201	PW5301	PW5401	PW5601
	6 x 1.5 x 100 mm		-	-	PW5210	PW5310	PW5410	-
	6 x 6 x 150 mm		PW5102	PW5152	PW5202	PW5302	PW5402	PW5602
	13 x 3 x 150 mm		PW5103	PW5153	PW5203	PW5303	PW5403	PW5603
	13 x 6 x 150 mm		PW5104	PW5154	PW5204	PW5304	PW5404	PW5604

ROX ROUGH OUT (Dark Grey)

Stones are large and relatively soft, designed for maximum cutting with fairly fast breakdown. They are used to remove rough machining marks or for "hogging" out material prior to the finishing process.

GESSWEIN ABRASIVE STONES		TYPE ROUGH OUT				
	Size	Grit	80	100	150	200
	6 x 6 x 200 mm		-	X8002	-	-
	25 x 6 x 200 mm		X8080	X8100	X8150	X8200
	38 x 19 x 200 mm		X8082	X8102	X8152	X8202
	13 x 6 x 150 mm		-	X8004	-	-
	25 x 13 x 200 mm		X8081	X8101	X8151	X8201

US ULTRA-SOFT (White)

Stones have been specially developed for use on soft and non-ferrous metals, with excellent results obtained on aluminium in particular. Manufactured with an extra soft bond, the US stone shapes readily to contours. Fast cutting without loading. Recommended for use by hand only.

GESSWEIN ABRASIVE STONES		TYPE ULTRA SOFT				
	Size	Grit	120	320	600	1200
	6 x 6 x 150 mm		US7102	US7302	US7602	US7002
	13 x 3 x 150 mm		US7103	US7303	US7603	US7003
	13 x 6 x 150 mm		US7104	US7304	US7604	US7004
	25 x 13 x 150 mm		US7107	US7307	US7607	US7007
	25 x 25 x 150 mm		US7106	US7306	US7606	US7006


SF SUPER FINE STONES

Super Fine Finishing Stones contain levigated (finely powdered) alumina and are one of our softest stones for finishing steel surfaces. They break down very rapidly and do not scratch. Super Fine Stones may be used to produce a final finish or to prepare surfaces for polishing with Kemet Diamond Compound.

GESSWEIN ABRASIVE STONES		TYPE SF
Size	Grit	1200
	4 x 4 x 100 mm	SF12
	6 x 3 x 150 mm	SF9001
	6 x 6 x 150 mm	SF9002
	13 x 3 x 150 mm	SF9003
	13 x 6 x 150 mm	SF9004



WP WHITE POLISHING (White)

Supplied in 800 grit Aluminium Oxide only, these stones are described as "soft and chalk like" and best used by hand. WP Stones breakdown rapidly and are excellent at removing light scratches or for use prior to polishing with Kemet Diamond Compound.

GESSWEIN ABRASIVE STONES		TYPE WP
Size	Grit	800
	4 x 4 x 100 mm	WP080
	6 x 3 x 100 mm	WP801
	6 x 6 x 100 mm	WP802
	13 x 3 x 100 mm	WP803
	13 x 6 x 100 mm	WP804
	13 x 13 x 100 mm	WP805



KEMET SUPER STONES

Super Stones are made of long ceramic fibres that will not break or dull under the most strenuous conditions even when dressed to a very fine point. Economical: solid ceramic so 100% of the stone is available for use. Each grit size is colour coded. Very good for working in Ultrasonic Machines. Excellent for removing fine spark erosion and small detailed work.

KEMET SUPER STONES						
Size	Grit	300	600	800	1000	1200
	4 x 0.8 x 100 mm	SL084	SP084	SB084	SW084	SR084
	4 x 1 x 100 mm	SL104	SP104	SB104	SW104	SR104
	4 x 2 x 100 mm	SL204	SP204	SB204	SW204	SR204
	6 x 1 x 100 mm	SL106	SP106	SB106	SW106	SR106
	6 x 2 x 100 mm	SL206	SP206	SB206	SW206	SR206
	10 x 1 x 100 mm	SL110	SP110	SB110	SW110	SR110
	10 x 2 x 50 mm	SL210	SP210	SB210	SW210	SR210
	1 Dia x 50 mm	SLD1A	SPD1A	SBD1A	SWD1A	SRD1A
	1 Dia x 50 mm	SLD3A	SPD3A	SBD3A	SWD3A	SRD3A



KEMET SUPER EXTRA STONES

Similar to Super Stones, but with slightly more rapid exposure of the ceramic strands and a coarse grade, they have higher stock removal.

KEMET SUPER EXTRA STONES			
Size	Grit	220	300
	4 x 1 x 100 mm	AD1004M	AL1004M
	6 x 1 x 100 mm	AD1006M	AL1006M
	10 x 1 x 100 mm	AD1010M	AL1010M
	3 Dia x 50 mm	PM30S	PL30S

KEMET SUPER DIAMOND STONES

Similar to Super Stones available in a range of impregnated diamond grits; being diamond these have the ability to cut the hardest materials. The abrasive is granular, so they will also cut on the sides.

KEMET SUPER DIAMOND STONES				
Size	Grit	200	400	600
	4 x 1 x 100 mm	SDS142	SDS144	SDS146
	6 x 1 x 100 mm	SDS162	SDS164	SDS166
	10 x 1 x 100 mm	SDS112	SDS114	SDS116
	3 Dia x 50 mm	SDS32A	SDS34A	SDS36A

Xebec Ceramic Stones

Xebec Meister Range

The standard range of Xebec Meister Finish stones feature Alumina Fibres very accurately graded. The abrasive is enclosed in a resin matrix for high strength. For use by hand or with Power and Ultrasonic polishers.

XEBEC CERAMIC STONES				
Size	Grit	Colour	Type	Code
0.5 x 4 x 100mm	1200	Red	AR-0504M	312610
	1000	White	AW-0504M	312611
	800	Blue	AB-0504M	312612
	600	Black	AP-0504M	312613
	400	Orange	AO-0504M	312614
	300	Light Brown	AL-0504M	312615
	220	Dark Brown	AD-0504M	312616
0.5 x 6 x 100mm	1200	Red	AR-0506M	312617
	1000	White	AW-0506M	312618
	800	Blue	AB-0506M	312619
	600	Black	AP-0506M	312620
	400	Orange	AO-0506M	312621
	300	Light Brown	AL-0506M	312622
	220	Dark Brown	AD-0506M	312623



0.8 x 4 x 100mm	1200	Red	AR-0804M	312624
	1000	White	AW-0804M	312625
	800	Blue	AB-0804M	312626
	600	Black	AP-0804M	312627
	400	Orange	AO-0804M	312628
	300	Light Brown	AL-0804M	312629
	220	Dark Brown	AD-0804M	312471
0.8 x 6 x 100mm	1200	Red	AR-0806M	312630
	1000	White	AW-0806M	312631
	800	Blue	AB-0806M	312632
	600	Black	AP-0806M	312633
	400	Orange	AO-0806M	312634
	300	Light Brown	AL-0806M	312635
	220	Dark Brown	AD-0806M	312636



XEBEC CERAMIC STONES				
Size	Grit	Colour	Type	Code
0.8 x 10 x 100mm	1200	Red	AR-0810M	312637
	1000	White	AW-0810M	312638
	800	Blue	AB-0810M	312639
	600	Black	AP-0810M	312640
	400	Orange	AO-0810M	312641
	300	Light Brown	AL-0810M	312642
	220	Dark Brown	AD-0810M	312643
1.0 x 4 x 100mm	1200	Red	AR-1004M	312644
	1000	White	AW-1004M	312645
	800	Blue	AB-1004M	312646
	600	Black	AP-1004M	312647
	400	Orange	AO-1004M	312455
	300	Light Brown	AL-1004M	312452
	220	Dark Brown	AD-1004M	312449
1.0 x 6 x 100mm	1200	Red	AR-1006M	312648
	1000	White	AW-1006M	312649
	800	Blue	AB-1006M	312650
	600	Black	AP-1006M	312651
	400	Orange	AO-1006M	312456
	300	Light Brown	AL-1006M	312453
	220	Dark Brown	AD-1006M	312450
1.0 x 8 x 100mm	1200	Red	AR-1008M	312652
	1000	White	AW-1008M	312653
	800	Blue	AB-1008M	312654
	600	Black	AP-1008M	312655
	400	Orange	AO-1008M	312656
	300	Light Brown	AL-1008M	312657
	220	Dark Brown	AD-1008M	312658
1.0 x 10 x 100mm	1200	Red	AR-0804M	312659
	1000	White	AW-1010M	312660
	800	Blue	AB-1010M	312661
	600	Black	AP-1010M	312662
	400	Orange	AO-1010M	312663
	300	Light Brown	AL-1010M	312454
	220	Dark Brown	AD-1010M	312451
3mm \varnothing x 100mm	1200	Red	PR-30M	312664
	1000	White	PW-30M	312665
	800	Blue	PB-30M	312666
	600	Black	PP-30M	312667
	400	Orange	PO-30M	312668
	300	Light Brown	PL-30M	312669
	220	Mouse	PD-30M	312670



XEBEC CERAMIC STONES				
Size	Grit	Colour	Type	Code
3mm ø x 50mm	1200	Red	PR-30S	312466
	1000	White	PW-30S	312467
	800	Blue	PB-30S	312474
	600	Black	PP-30S	312468
	400	Orange	PO-30S	312473
	300	Light Brown	PL-030S	312469
	220	Mouse	PD-30S	312470

Xebec Ceramic Heat-Resistant Range

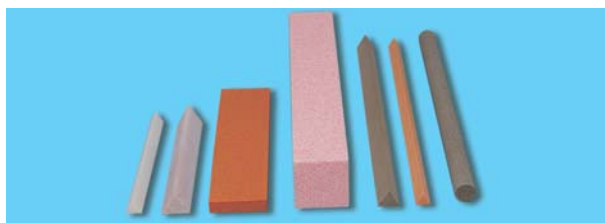
The Heat-Resistant range of Xebec Ceramic Stones offer resistance to temperatures up to 200°C. Having the same performance as the MEISTER range of ceramic stones and are most suitable for removing EDM scales. The Heat-Resistant range has been developed for prolonged use with Ultrasonic Machines.

XEBEC CERAMIC STONES				
Heat-Resistant Stones				
Size	Grit	Colour	Type	Code
1.0 x 4 x 100	1200	Red	HR-1004M	312671
	800	Blue	HB-1004M	312672
	220	Dark Brown	HD-1004M	312673
1.0 x 6 x 100	1200	Red	HR-1006M	312674
	800	Blue	HB-1006M	312675
	220	Dark Brown	HD-1006M	312676
2.0 x 4 x 100	1200	Red	HR-2004M	312677
	800	Blue	HB-2004M	312678
	220	Dark Brown	HD-2004M	312679
2.0 x 6 x 100	1200	Red	HR-2006M	312680
	800	Blue	HB-2006M	312681
	220	Dark Brown	HD-2006M	312682

Xebec Diamond Range

Xebec Diamond Stones have diamonds embedded in layers enabling them to be used to the end without losing sharpness, and as the abrasive is granular these diamond stones cut on the side as well as the tip. Suitable on hard materials such as hardened steels, Tungsten Carbide and Ceramics etc.

XEBEC CERAMIC STONES				
Diamond Range				
Size	Grit	Colour	Type	Code
1.0 x 4 x 100	800	Grey	D-S-1004M	312685
	400	Blue/Green	D-F-1004M	312686
	200	Black	D-M-1004M	312687
1.0 x 6 x 100	800	Grey	D-S-1006M	312688
	400	Blue/Green	D-F-1006M	312689
	200	Black	D-M-1006M	312690
1.0 x 10 x 100	800	Grey	D-S-1010M	312691
	400	Blue/Green	D-F-1010M	312692
	200	Black	D-M-1010M	312693
0.5 x 10 x 100mm	400	Blue/Green	D-F-0510M	312694
0.5 x 10 x 100mm	200	Black	D-M-0510M	312695
3mm ø x 50mm	400	Blue/Green	PDF30S	312696
3mm ø x 100mm	400	Blue/Green	PDF30M	312697










Kemet Abrasive Stones

To compliment the Gesswein and Xebec standard stones, a range of specialists stones are available in a wide range of shapes and sizes, these include Arkansas, Crystolon and India stones.

For full information contact Kemet Sales.

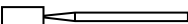








KEMET RUBY STONES

Kemet Ruby Stones are made from sintered crystals of synthetic ruby, and are extremely hard and resistant to wear. They have outstanding ability to maintain shape which is particularly important for the highest quality finishing of work with intricate detail. Ruby Stones are suitable for use in Ultrasonic Polishing Machines. Also used for gentle edge honing of Tungsten Carbide tools.

KEMET RUBY STONES				KEMET RUBY STONES			
	Size	Code	Shape		Size	Code	Shape
	1.2 x 1.2 x 50 mm	400	Square		2 x 2 x 2 x 50 mm	402	Triangle
	2 x 2 x 100 mm	403	Square		3.2 x 3.2 x 3.2 x 100 mm	413	Triangle
	1.2 Dia x 50 mm	401	Round		3.2 x 0.25 x 50 mm	406	Flat
	1.2 Dia x 100 mm	404	Round		5.0 x 1.52 x 100 mm	409	Barrette
	3.2 Dia x 100 mm	405	Round		4.1 x 1.9 x 100 mm	411	Crossing
	4 x 100 mm	407	Half Round				

GESSWEIN ABRASIVE MOUNTED STONES

Mounted Stones are produced with Aluminium Oxide as a cutting material in an especially hard porcelain-like bonding containing cobalt. The bonding gives these stones a very long life and an extraordinary ability to maintain their shape. Considerable saving is achieved, not only because of the reduced consumption of Mounted Stones, but also due to the time saved in exchanging stones.

ABRASIVE MOUNTED STONES								
	Size	Code		Size	Code		Size	Code
	2.4 Dia x 6.4 mm	W142		3.2 Dia x 6.4 mm	W144		3.2 Dia x 9.5 mm	W145
	4 Dia x 6.4 mm	W149		4.8 Dia x 6.4 mm	W152		4.8 Dia x 9.5 mm	W153
	6.4 Dia x 9.5 mm	W162		6.4 Dia x 12.7 mm	W163		7.9 Dia x 12.7 mm	W170
	9.5 Dia x 9.5 mm	W175		9.5 Dia x 12.7 mm	W176		12.7 Dia x 1.6 mm	W181
	12.7 Dia x 3.2 mm	W182		12.7 Dia x 12.7 mm	W185		19 Dia x 3.2 mm	W200
	25.4 Dia x 3.2 mm	W215						
	5.6 Dia x 9.5 mm	B44		4.8 Dia x 7.6 mm	B45		9.5 Dia x 19 mm	B52
	6.4 Dia x 15.9 mm	B53		3.2 Dia x 6.4 mm	B55		15.9 Dia x 2.4 mm	B71
	3.2 Dia x 6.4 mm	B96		2.4 Dia x 9.5 mm	B97		6.4 Dia x 6.4 mm	B105
	9.5 Dia mm	B122		4.8 Dia mm	B123			

Spindle size

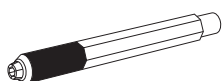
Spindle size 1/8", 3mm available on request

Grit sizes

All stones 120 grit

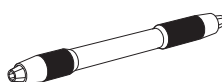
KEMET STONE HOLDERS / HAND TYPE

Type A



Spring chuck action. For use with Pencil Stones 4mm x 4mm. Not suitable for round stones.

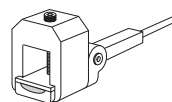
Type B



Screw chuck action double ended holder. For use with 6mm x 6mm and 6mm x 3mm stones.

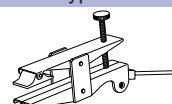
KEMET STONE HOLDERS / MACHINE TYPE

Type D



Medium duty use. Plastic body. 3mm shank with adjustable angle. Suitable for most stones up to 10mm x 10mm or 13mm diameter.

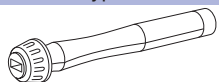
Type C2



Heavy duty use. Pressed steel body. 3mm shank with adjustable angle. Suitable for stones up to 10mm x 10mm or 13mm diameter.

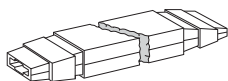
KEMET STONE HOLDERS / HAND TYPE

Type E



For use with 13mm x 6mm stones.

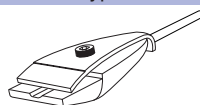
Type LT



Double ended holder. One end for 3mm x 13mm and 6mm x 6mm stones, the other for 3mm x 6mm stones. Wedge locking action.

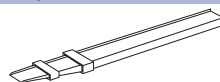
KEMET STONE HOLDERS / MACHINE TYPE

Type J



Medium duty use. Machined steel body. 3.1mm fixed shank. Fits most 3mm and 1/8" collets. Suitable for stones up to 10mm x 3mm or 3mm diameter.

Super Stone Holder Kit



Consisting of three holders for use with Super Stones 4mm, 6mm and 10mm wide and from 0.8mm to 2mm thick.

KEMET STONE KITS

DF Stone Kits

Introductory Kit

2 each of DF2202, DF2302, DF2402, DF2204, DF2304, DF2404

Pencil Stone Kit

4 each of 2DF, 3DF, 4DF, 6DF stones & Type A Holder

EDM Stone Kits (Blue)

Introductory Kit

2 each of EDM6121B, EDM6181B, EDM6123B, EDM6183B, EDM6303B.

Pencil Stone Kit

4 each of EDM61B, EDM62B, EDM63B & Type A Holder

MF Stone Kits

Introductory Kit

2 each of MF1202, MF1302, MF1204, MF1304, MF1402, MF1404.

Super Stone Kits

Super Stone Comprehensive Kit

1 each of the following AD1004M, AL1004M, SP104.

Kemet Ruby Stones

Assorted Set

Including holder code 420

EDM Stone Kits (Orange)

Introductory Kit

2 each of EDM6182, EDM6302, EDM6124, EDM6184, EDM6304.

Pencil Stone Kit

4 each of EDM61, EDM62, EDM63 & Type A Holder

RA Stone Kits

Introductory Kit

2 each of RA4092, RA4102, RA4302, RA4094, RA4184, RA4304.

Pencil Stone Kit

3 each of 41RA, 42RA, 43RA, 46RA, 33RA stones & Type A Holder

OT Stone Kits

Introductory Kit

2 each of OT5202, OT5302, OT5402, OT5304, OT5404.

Pencil Stone Kit

4 each of OT52, OT53, OT54, OT56 stones & Type A Holder

Mounted Stone Kits

Comprehensive Kit

100 piece Kemet Gesswein Mounted Stone Comprehensive Kit. 10 each of B44, B52, B96, B123, W144, W152, W162, W170, W175 & W200

Introductory Kit

Kemet Gesswein Mounted Stone Introductory Kit. 1 each of B44, B55, B71, B96, B105, B123, W142, W144, W149, W152, W163, & W176

Dressing Block

For shaping mounted stones

Comprehensive Kit

1 each of the following EDM6302, EDM6601, EDM6402B, EDM6601B, OT5302, OT5601, DF2302, DF2601, MF1402, MF1601, WP802, WP801, 1 x Type B Stone Holder.



KEMET STONING OIL

Safer than kerosene and with much less odour. It is formulated to promote clean, free cutting and greatly assists in the prevention of loading. Can be used with most kinds of stones and is environmentally friendly.

STONING OIL

Contents	Code
2.5 Litres	321512

STONING OIL

Contents	Code
5 Litres	321513